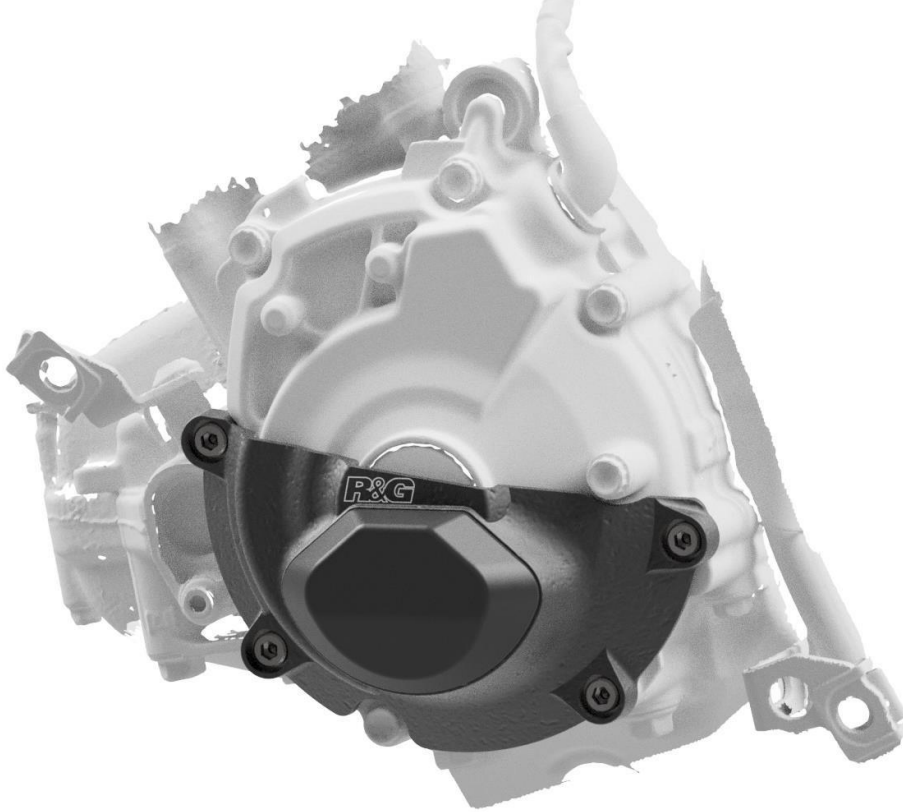




FITTING INSTRUCTIONS FOR ECC0400PRO
LHS ENGINE CASE COVER



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.
SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

**PLEASE BE AWARE THAT THE PLASTIC SKIDDER IS ASSEMBLED IN POSITION FOR PACKAGING
PURPOSES ONLY. YOU WILL NEED TO REMOVE IT, PLACE 1 DROP OF BLUE THREAD LOCK TO
EACH BOLT AND REASSEMBLE ONTO THE ALUMINIUM ENGINE CASE COVER. DO NOT EXCEED
15NM OF TORQUE.**

DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

WWW.RG-RACING.COM

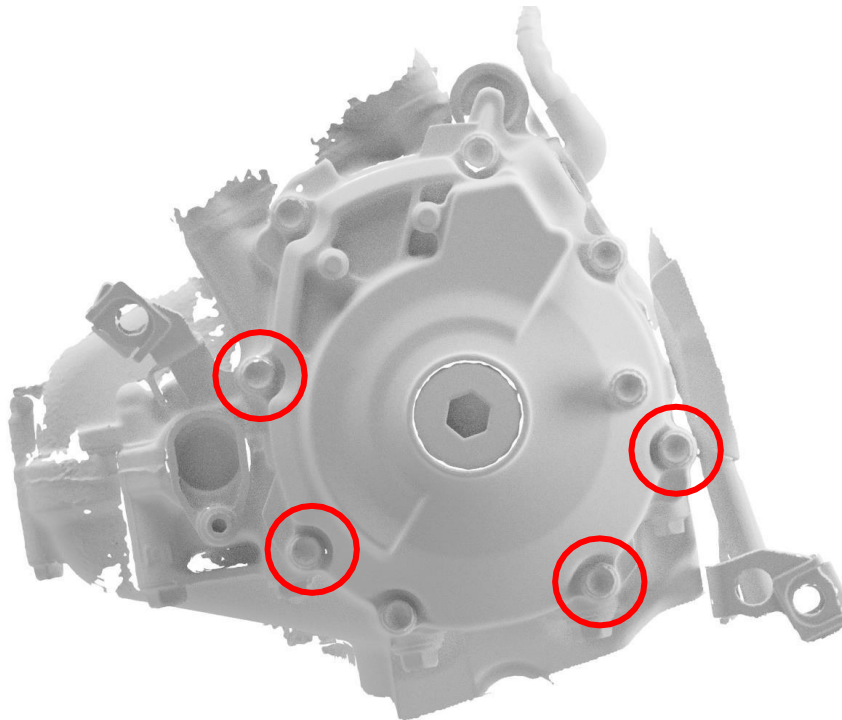
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Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 www.rg-racing.com Email: info@rg-racing.com



<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • Set of Metric Allen keys. • Metric Socket set. • Suitable Torque Wrench. 	M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	CECC0400PRO (R&G ALUMINIUM ENGINE CASE COVER)	1
ITEM 2	ECS0183 (SKIDDER ASSEMBLY)	1
ITEM 3	M6 x 1.00 x 30mm CAP HEAD BOLTS	4
ITEM 4	M6 x 12mm O/D WASHER	4
ITEM 5	M5 x 0.80 x 10mm CSK BOLTS	4



PICTURE 1



FITTING INSTRUCTIONS

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- Remove the OEM engine case bolts as highlighted in **PICTURE 1**. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Place an M6 washer (**Item 4**) over each of the provided bolts.
- Use the 4x M6 bolts (**Item 3**) provided to secure the engine case cover to the case.
- With a socket wrench tighten the bolts equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis such as when cleaning or once a month.
- R&G will accept no liability if the above procedure and torque settings are not followed.

SKIDDER REPLACEMENT

If your skidder is showing signs of wear and needs replacing, please follow the following steps:

- Remove the 4 x CSK bolts (**Item 5**) from the reverse side of engine case cover, this will allow the skidder to be separated from the engine case cover.
- Slot the replacement skidder into the skidder shaped recess on the front of the engine case cover and secure using 4 x CSK bolts supplied with the replacement skidder.

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FITTING INSTRUCTIONS FOR ECC0401PRO
RHS CLUTCH CASE COVER



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EACH BOLT AND REASSEMBLE ONTO THE ALUMINIUM ENGINE CASE COVER. DO NOT EXCEED
15NM OF TORQUE.**



<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • Set of Metric Allen keys. • Metric Socket set. • Suitable Torque Wrench. 	<p>M6 BOLT = 15Nm</p> <p>M8 BOLT = 20Nm</p> <p>M10 BOLT = 40Nm</p> <p>M12 BOLT = 40Nm</p>

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	R&G ALUMINIUM ENGINE CASE COVER	1
ITEM 2	WASHER	3
ITEM 3	M6x35mm CAP HEAD BOLT	2
ITEM 4	M6x65mm CAP HEAD BOLT	1

ASSEMBLY DIAGRAM





FITTING INSTRUCTIONS

1. Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
2. Remove the 3X OEM engine case bolts as highlighted in **PICTURE 1. DO NOT REMOVE ALL OF THE CASE BOLTS.**
3. Use the supplied 3 x cap head bolts (**ITEM 3 & 4**) and washers (**ITEM 2**) provided to secure the engine case cover to the bike using the **ASSEMBLY DIAGRAM** for reference.
The longer 65mm bolt should be on the mounting point with the longer standoff
4. With a 5mm hex tool, tighten the bolts equally so that they pull the cover into place. **DO NOT FULLY TIGHTEN.**
5. Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
6. It is suggested that you check the tightness of the mounting bolts on a regular basis such as when cleaning or once a month.
7. R&G will accept no liability if the above procedure and torque settings are not followed.
8. Store the 3X OEM engine case bolts.

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FITTING INSTRUCTIONS FOR ECC0402PRO
RHS OIL PUMP COVER



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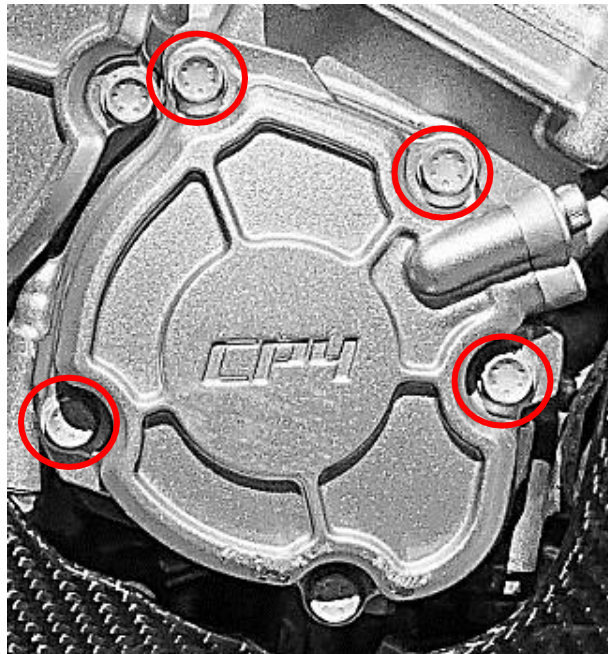


<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • Set of Metric Allen keys. • Metric Socket set. • Suitable Torque Wrench. 	<p>M6 BOLT = 15Nm</p> <p>M8 BOLT = 20Nm</p> <p>M10 BOLT = 40Nm</p> <p>M12 BOLT = 40Nm</p>

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	R&G ALUMINIUM ENGINE CASE COVER	1
ITEM 2	WASHER	4
ITEM 3	M6x35mm CAP HEAD BOLT	4

ASSEMBLY DIAGRAM





FITTING INSTRUCTIONS

9. Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
10. Make sure the countersunk bolts on the inside of the case cover are tight.
11. Remove the 4X OEM engine case bolts as highlighted in **PICTURE 1. DO NOT REMOVE ALL OF THE CASE BOLTS.**
12. Use the supplied 4X cap head bolts (**ITEM 3**) and washers (**ITEM 2**) provided to secure the engine case cover to the bike using the **ASSEMBLY DIAGRAM** for reference.
13. With a 5mm hex tool, tighten the bolts equally so that they pull the cover into place. **DO NOT FULLY TIGHTEN.**
14. Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
15. It is suggested that you check the tightness of the mounting bolts on a regular basis such as when cleaning or once a month.
16. R&G will accept no liability if the above procedure and torque settings are not followed.
17. Store the 4X OEM engine case bolts.

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