



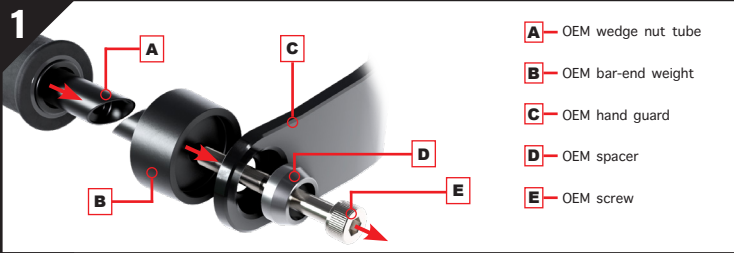
### Instructions for: CFM450

RSA Registered Designs  
 No. A2007/00202 | No. A2007/00205  
 No. A2007/00203 | No. A2007/00206  
 No. A2007/00204 | No. A2007/00207

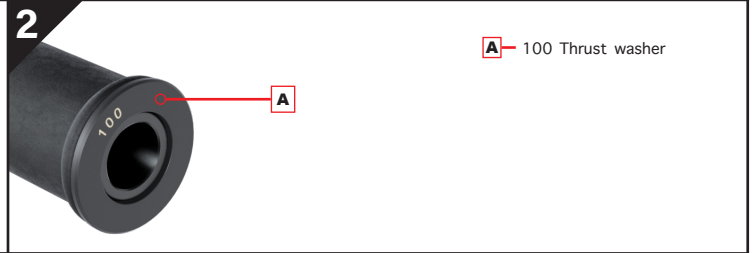
Patents  
 "U.S. Pat. No. US D593,462 S"  
 "U.S. Pat. No. US D593,463 S"  
 "U.S. Pat. No. US D593,464 S"

For models: **CFMOTO**  
**450 MT (2024-)** with OEM hand guards

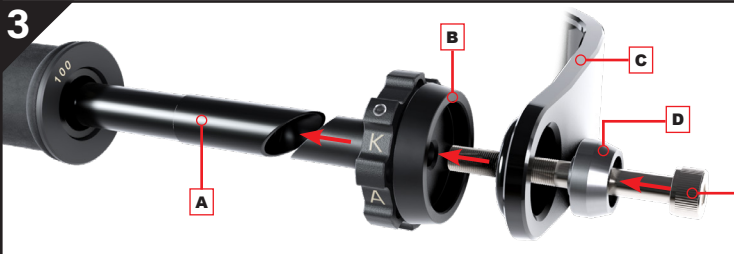
**Items included in kit:**  
 Fitting instructions | 2mm Allen key | Friction nut  
 100 Thrust washer | Kaoko bar-end weight



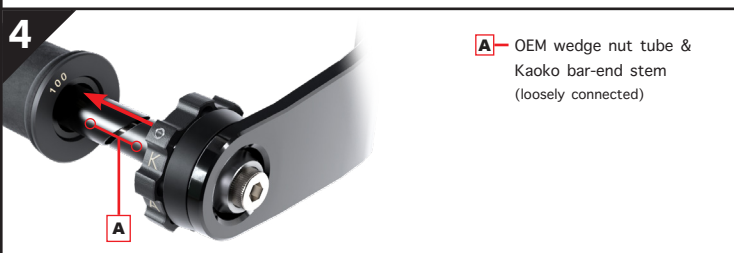
- A**— OEM wedge nut tube
- B**— OEM bar-end weight
- C**— OEM hand guard
- D**— OEM spacer
- E**— OEM screw



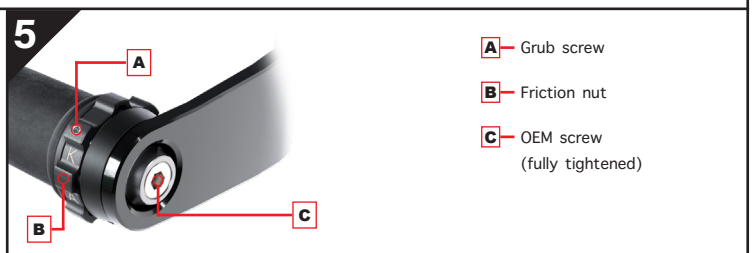
- A**— 100 Thrust washer



- A**— OEM wedge nut tube
- B**— Kaoko bar-end weight
- C**— OEM hand guard
- D**— OEM spacer
- E**— OEM screw



- A**— OEM wedge nut tube & Kaoko bar-end stem (loosely connected)



- A**— Grub screw
- B**— Friction nut
- C**— OEM screw (fully tightened)

## DISCLAIMER: NO RESPONSIBILITY ACCEPTED FOR NON-ADHERENCE TO THESE INSTRUCTIONS

### KAOKO Safety Warning:

The KAOKO Throttle Stabilizer is an aftermarket accessory. Any misunderstood, abused or incorrectly installed motorcycle accessory is a safety hazard that could cause injury or death. It's the rider's responsibility to understand the operation and purpose for which the KAOKO Throttle Stabilizer is designed, namely, for cruising, only when safe to do so. At all other times the control should be disengaged. The KAOKO Throttle Stabilizers are to be used only by experienced and responsible riders. See reverse of page for full indemnity.

**Note:** An adjustment to throttle assembly position may be necessary to suit KAOKO Throttle Stabilizers. The throttle assembly position on aftermarket bars, and some OEM bars, is adjustable. The assembly can marginally be re-positioned along the handle bars slightly loosening the throttle assembly clamp screws, and then sliding the throttle assembly along the handle bars (left or right). Once done, firmly tighten the clamp screws to OEM torque specifications. This adjustment is generally not necessary.

## Installation steps

**Step 1**  
Loosen the OEM bar-end bolt and unmount the hand guard bracket along with the OEM bar-end weight as shown in **picture 1**.

**Step 2**  
Place the 100 thrust washer onto the end of the plastic throttle sleeve as shown in **picture 2**.

**Note:** To enable improved functionality, it is recommended (not essential) to apply very light smear of Automotive grease or Petroleum jelly to the friction face of the thrust washer (See **figure 1** at the back of the page).

**Step 3**  
Slide the OEM bolt through the entire assembly with the Kaoko bar-end replacing the OEM bar-end weight as shown in **picture 3** and only partially tighten the OEM screw so that the assembly components stay in place.

**Note:** Make sure that there is a **1.5-2mm gap** between the friction nut and the shoulder of the Kaoko unit as shown in **figure 2** on the back of the instruction page.

**Step 4**  
Slide the entire assembly into the handlebar as shown in **picture 4**.

**Step 5**  
Fully tighten the OEM bolt to secure the assembly in place as shown in **picture 5**.

**Step 6**  
Carefully set rotational resistance of the friction nut by tightening/loosening the grub screw by small adjustments using the 2mm allen key provided in the Kaoko Kit. **Take care not to over tighten risking damage to threads.** The nut should have fairly firm rotational resistance. **See under Maintenance below.**

## Operating Instructions

The Friction Nut has a **left hand thread**. In readiness for engagement, the Friction Nut must be adjusted so that it makes light contact against the thrust washer.

**For correct engagement and disengagement of the unit, the friction nut should be able to rotate between a quarter and a full revolution.**

**To Engage:** While rolling on the throttle, the Friction Nut can be gripped between the small finger and palm of hand. This action tightens the nut and provides sufficient friction to set the throttle to the desired opening. (The friction is such that the rider may still open and close the throttle. The throttle simply has a slight rotational stiffness.)

**To Disengage:** While rolling off the throttle, grip the Friction Nut between small finger and palm of hand.

**VERY IMPORTANT!! The throttle should open and snap closed freely when correctly disengaged.**

**Note:** The Grub Screw is set to provide the necessary resistance on thread of friction nut. This may be adjusted periodically to take up wear.

**Maintenance:** Remove kit annually. Unscrew Friction Nut and brush clean threads with a mild soap. Apply petroleum jelly to threads and assemble.

Adjust grub screw to desired operating resistance. (O-Ring cushion: 19.6mm I.D. x 2.4mm section — if replacement is required)

## Components (CFM450)

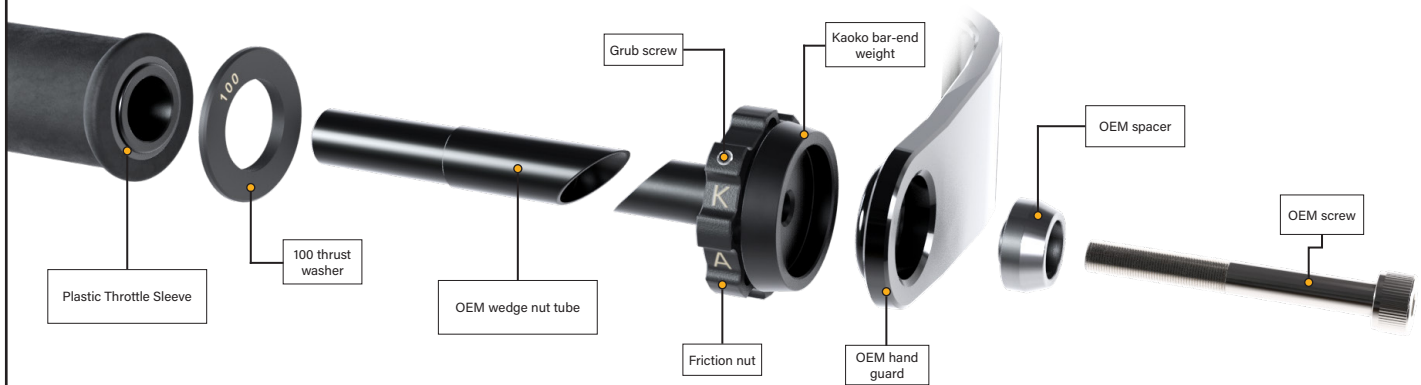


Figure 1



Figure 2



## INDEMNITY

### **KAOKO ACCESSORIES AND PRODUCTS**

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