



FITTING INSTRUCTIONS FOR ECC0385R



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

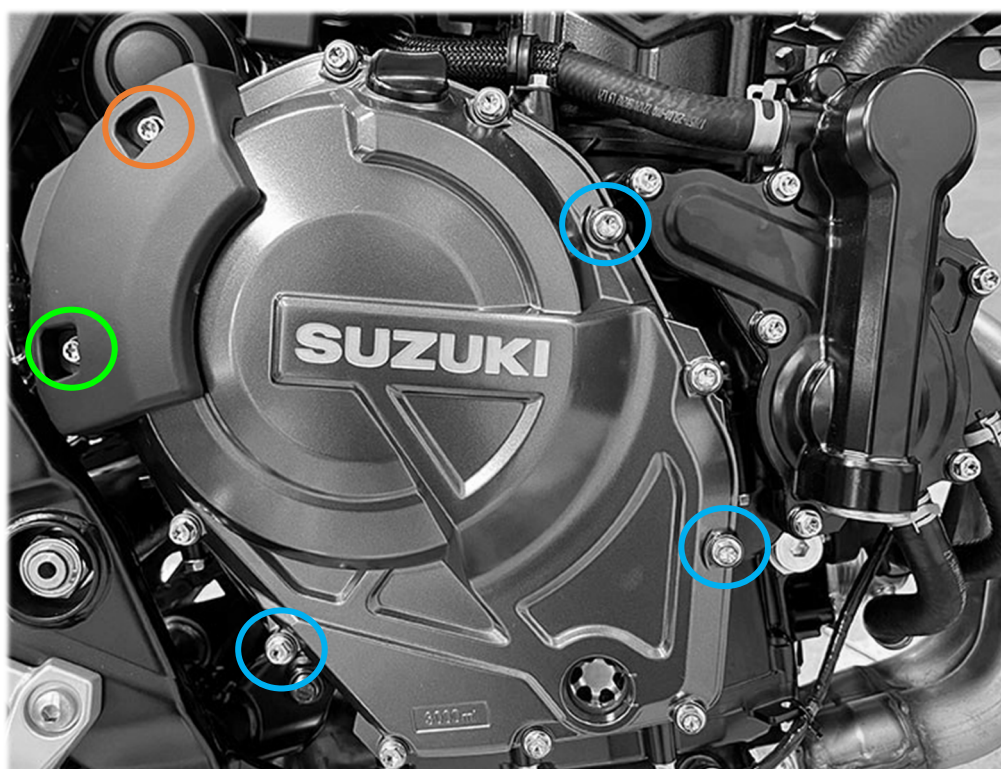


<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • 5mm Hex/Allen bit/socket • Torque wrench (Capable of 10Nm) 	<p>M4 BOLT = 8Nm</p> <p>M5 BOLT = 12Nm</p> <p>M6 BOLT = 15Nm</p> <p>M8 BOLT = 20Nm</p> <p>M10 BOLT = 40Nm</p> <p>M12 BOLT = 40Nm</p>

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	ECC0385R ENGINE CASE COVER INCLUDING FITTED SPACERS	1
ITEM 2	M6x1.00x40mm CAP HEAD BOLTS	4

FITTING PHOTO





FITTING INSTRUCTIONS

Make sure the engine is cold before proceeding to fit the R&G engine case cover.

- Ensure the pre-fitted threaded spacers in the casing are hand tight against the inside of the engine case cover.
- Remove the five engine case bolts circled in the above in the fitting photo, taking note of which length bolt came out of which holes.
- Once removed, replace one of the bolts circled blue into the bolt hole circled in green.
As the OEM cover has been removed the longer bolt can be replaced for one of the shorter bolts.

- Remove the oil filler cap.
- Offer up the R&G cover to the engine and carefully fit it over the engine casing. Ensure that the four R&G bolt holes are lined up with the holes in the engine casing and then push on as far as it will go.
- With a 5mm Allen key tighten the bolts equally so that they pull the cover into place. **DO NOT FULLY TIGHTEN.**

Please note:

To avoid cross threading: apply forwards pressure to the bolt while slowly rotating counter clockwise, listening and feeling for a click, then start tightening the bolt.

- Finally use a torque wrench set at **10Nm** (7 Lb/ft) to fully tighten each bolt.
- If any resistance is felt during the tightening stage, do not continue, remove the bolt and check for damage to threads.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
- NOTE, for the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent.
- **AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.**
- Check all components are secure and all bolts are tight before riding. ***R&G will accept no liability if the above procedures and torque settings are not followed.***

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