



FITTING INSTRUCTIONS FOR ECC0318R
RHS ENGINE CASE COVER



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE WAY OF
MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,
THESE RUBBER WASHERS CAN BE THROWN AWAY.

DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

WWW.RG-RACING.COM



<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> 4mm, 5mm & 6mm Metric Allen keys. Suitable Torque Wrench. 	M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	R&G ENGINE CASE COVER WITH SPACERS FITTED (ECC0318)	1
ITEM 2	M6 x 40mm LONG CAP HEAD BOLTS	3
ITEM 3	M6 x 75mm LONG CAP HEAD BOLTS	1
ITEM 4	M6 x 85mm LONG CAP HEAD BOLTS	1



Picture 1



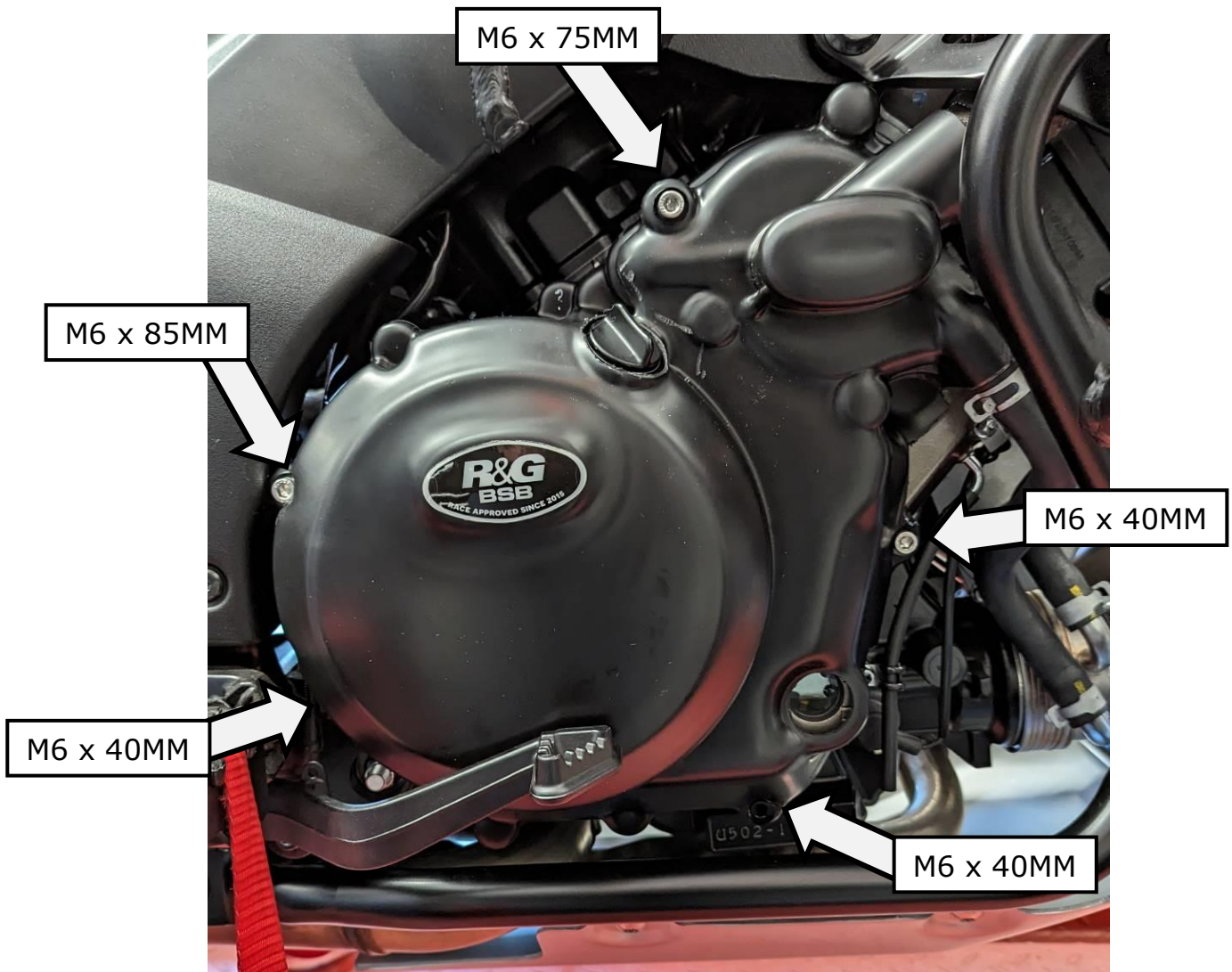
Picture 2



Picture 3



Picture 4



Picture 5



FITTING INSTRUCTIONS

- Ensure the engine is cold before proceeding with the fitting of the R&G cover.
- To gain access, you will need to remove your footpeg and brake assembly by removing the two bolts with a 6mm hex tool as shown in **Picture 1**. *Note, you can leave the assembly connected but it is recommended to disconnect the brake light spring for better access.*
- Remove the plastic frame cover using a 4mm Hex tool as shown in **Picture 2**.
- Remove the oil filler cap as shown in **Picture 3**.
- To fit the R&G engine case cover remove the five M6 engine case bolts in the positions arrowed in **picture 5**. Hold the cover loosely over the case to help identify the correct ones. **DO NOT REMOVE ALL OF THE CASE BOLTS.**
- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the five R&G bolts are lined up with the holes in the engine casing, and then push on as far as it will go.
- Fit the replacement bolts through the Engine Case Cover and into the engine case using the guide in **picture 5**.
- With a 5mm Allen key tighten the bolts equally so that they pull the cover into place as shown in **picture 4**. **DO NOT FULLY TIGHTEN.**
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- Replace the oil filler cap.
- Re-fit the footpeg and frame cover.
- **IMPORTANT. If disconnected, ensure to re-attach the brake light spring to the brake pedal before riding.**
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e., when cleaning or once a month.
- R&G will accept no liability if the above procedure and torque settings are not followed.

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R&G

Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ

Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 www.rg-racing.com Email: info@rg-racing.com